

1. Using an 8mm t-handle or socket. Remove the silencer from the bike.
2. Using a drill with the provided 3/16" drill bit. Drill out the 6 rivets at both ends of the silencer. There are 3 holding the end cap on at the top of the silencer, (FIG 1) and 3 holding the core inside the silencer at the bottom end of the silencer. (FIG 2)
3. Once the rivets are removed. Hold the silencer by the mid pipe, using a rubber mallet tap on the silencer mounting brackets to slide the canister from the core and packing material. (FIG 3) TIP: keep note of which way the canister goes back directionally.
4. Use a long solid object such as a wooden broom handle to tap the silencer end cap out of the canister. Slide the broom handle through the canister to tap from the inside out on the end cap. (FIG 4)
5. Inspect your packing material. Now would be a good time to replace if needed.
6. Reinsert the silencer packing and silencer core into the canister. Make sure to line up the holes for the new pop rivets.
7. Turn Page over.

FIG 1



FIG 2



FIG 3



FIG 4



WARNING AND DISCLAIMER

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PART NUMBER 40-4115 Beta X Trainer Spark Arrestor End Cap Installation Instructions



8. Using a pop rivet tool. Install the 3 provided rivets to the bottom end of the canister to hold the silencer core in place. (FIG 5)
9. Using a drill and the provided 7/32" drill bit, drill completely through the 3 holes at the top of the silencer to fit the new hardware.
10. Take the provided end cap insert. With the lip of the insert facing inward on the silencer, slide into the end of the canister. Make sure to line up the mounting holes with the holes in the canister. (FIG 6)
11. Using the provided button head bolts, start by hand first and thread them into the insert mounting holes. After all three are started by hand, tighten using a 3mm allen wrench. (FIG 7)
12. Place the provided screen into the machined circle of the end cap insert you installed in step 9. (FIG 8)
13. Place the Enduro Engineering End cap over the screen with the EE logo facing towards the outside of the silencer lining up the mounting holes.
14. Using the provided socket head bolts, fasten the EE end cap on to the insert. Tighten using a 4mm allen wrench. (FIG 9)
15. Reinstall the silencer back on to the bike. (FIG 10)
16. Have fun and enjoy your next ride!

FIG 5



FIG 6



FIG 7



FIG 8



FIG 9



FIG 10

